

Data Produksi dan Losses Evaporator Periode Januari 2017

Tanggal	Produksi (KI)	Actual Production Time (mnt)	Breakdown (mnt)	Setup and Adjustment (mnt)	Rework (KI)	Scrap (KI)
1-Jan	127	1305	60	30	0	0
2-Jan	49	600	90	0	0	0
3-Jan	137	1335	45	30	5	0
4-Jan	135	1275	60	60	0	0
5-Jan	138	1365	45	0	0	0
6-Jan	128	1260	90	60	0	0
7-Jan	124	1275	75	45	5	0
8-Jan	134	1305	45	45	0	0
9-Jan	136	1275	60	45	0	0
10-Jan	141	1335	60	0	0	0
11-Jan	129	1275	75	60	0	0
12-Jan	123	1275	120	0	0	0
13-Jan	137	1290	75	30	0	0
14-Jan	126	1230	150	30	6	0
15-Jan	135	1305	60	45	0	0
16-Jan	138	1335	60	0	0	0
17-Jan	129	1305	30	60	0	0
18-Jan	133	1320	60	30	0	0
19-Jan	125	1260	90	45	0	0
20-Jan	124	1245	150	0	5	0
21-Jan	130	1260	75	45	0	0
22-Jan	121	1215	150	45	0	0
23-Jan	120	1200	120	90	6	0
24-Jan	135	1290	30	60	0	0
25-Jan	127	1245	120	30	0	0
26-Jan	120	1230	120	30	9	0
27-Jan	128	1260	90	60	0	0
28-Jan	138	1335	60	0	0	0
29-Jan	140	1305	75	30	4	0
30-Jan	126	1230	120	45	8	0
31-Jan	137	1320	60	30	0	0
Total	3970	39060 (651 jam)	2520 (42 jam)	1080 (18 jam)	48	0

Sumber: Dokumentasi perusahaan

Data Produksi dan Losses Evaporator Periode Februari 2017

Tanggal	Produksi (KI)	Actual Production Time (mnt)	Breakdown (mnt)	Setup and Adjustment (mnt)	Rework (KI)	Scrap (KI)
1-Feb	135	1335	45	30	0	0
2-Feb	110	1215	30	45	0	0
3-Feb	136	1335	60	0	0	0
4-Feb	140	1380	30	30	0	0
5-Feb	132	1335	75	0	0	0
6-Feb	130	1305	45	45	0	0
7-Feb	129	1350	60	0	0	0
8-Feb	135	1305	45	30	0	0
9-Feb	136	1320	30	45	0	0
10-Feb	142	1335	60	0	0	0
11-Feb	127	1290	75	45	0	0
12-Feb	132	1350	60	0	0	0
13-Feb	128	1230	120	30	0	0
14-Feb	134	1335	60	0	0	0
15-Feb	138	1365	30	15	0	0
16-Feb	142	1365	45	0	0	0
17-Feb	135	1335	30	30	0	0
18-Feb	140	1335	45	30	0	0
19-Feb	136	1335	60	15	0	0
20-Feb	131	1335	60	0	0	0
21-Feb	128	1290	75	30	0	0
22-Feb	130	1290	75	45	0	0
23-Feb	129	1290	90	0	0	0
24-Feb	133	1290	60	30	0	0
25-Feb	131	1275	75	30	0	0
26-Feb	136	1290	90	15	0	0
27-Feb	132	1305	90	0	0	0
28-Feb	135	1350	60	0	0	0
Total	3722	36870 (614,5 jam)	1680 (28 jam)	540 (9 jam)	0	0

Sumber: Dokumentasi perusahaan

Data Produksi dan Losses Evaporator Periode Maret 2017

Tanggal	Produksi (KI)	Actual Production Time (mnt)	Breakdown (mnt)	Setup and Adjustment (mnt)	Rework (KI)	Scrap (KI)
1-Mar	132	1305	45	45	0	0
2-Mar	112	1185	60	30	0	0
3-Mar	141	1350	30	30	0	0
4-Mar	132	1305	30	45	0	0
5-Mar	142	1365	45	0	0	0
6-Mar	131	1305	60	30	0	4
7-Mar	130	1305	75	30	0	0
8-Mar	128	1290	30	60	0	0
9-Mar	138	1335	45	30	0	0
10-Mar	129	1305	75	0	0	0
11-Mar	130	1305	60	45	0	0
12-Mar	125	1290	90	30	0	0
13-Mar	140	1350	60	0	0	6
14-Mar	125	1215	120	45	0	0
15-Mar	134	1305	75	30	0	0
16-Mar	136	1305	45	45	0	0
17-Mar	130	1290	60	30	0	0
18-Mar	135	1305	60	30	0	0
19-Mar	123	1260	75	45	0	0
20-Mar	132	1320	90	0	0	0
21-Mar	132	1320	75	0	0	0
22-Mar	121	1230	120	60	0	3
23-Mar	121	1320	30	60	0	0
24-Mar	135	1245	120	30	0	0
25-Mar	132	1320	60	0	0	0
26-Mar	126	1290	75	45	0	4
27-Mar	122	1245	90	45	0	0
28-Mar	134	1305	75	30	0	0
29-Mar	138	1305	75	0	0	0
30-Mar	128	1275	90	30	0	3
31-Mar	141	1380	30	0	0	0
Total	4055	40230 (670,5 jam)	2070 (34,5 jam)	900 (15 jam)	0	20

Sumber: Dokumentasi perusahaan

Data Produksi dan Losses Evaporator Periode April 2017

Tanggal	Produksi (KI)	Actual Production Time (mnt)	Breakdown (mnt)	Setup and Adjustment (mnt)	Rework (KI)	Scrap (KI)
1-Apr	129	1290	60	30	0	0
2-Apr	118	1230	60	0	0	0
3-Apr	128	1290	45	45	0	0
4-Apr	130	1305	90	0	5	0
5-Apr	129	1305	60	30	0	0
6-Apr	127	1290	90	30	0	0
7-Apr	122	1245	90	45	0	0
8-Apr	129	1305	45	60	4	0
9-Apr	138	1335	30	30	0	0
10-Apr	139	1335	60	0	0	0
11-Apr	138	1320	60	0	0	0
12-Apr	137	1305	75	30	8	0
13-Apr	124	1245	90	45	0	0
14-Apr	127	1290	90	30	0	0
15-Apr	136	1335	60	0	0	0
16-Apr	135	1320	45	45	3	0
17-Apr	135	1365	45	0	0	0
18-Apr	124	1290	75	45	6	0
19-Apr	120	1245	120	30	0	0
20-Apr	132	1350	60	0	0	0
21-Apr	125	1245	90	60	0	0
22-Apr	130	1320	90	0	10	0
23-Apr	121	1230	120	45	0	0
24-Apr	122	1230	90	60	0	0
25-Apr	131	1305	75	30	0	0
26-Apr	130	1305	90	0	11	0
27-Apr	121	1245	75	60	0	0
28-Apr	120	1245	120	30	0	0
29-Apr	121	1260	120	30	8	0
30-Apr	130	1320	90	0	0	0
Total	3848	38700 (645 jam)	2310 (38,5 jam)	810 (13,5 jam)	55	0

Sumber: Dokumentasi perusahaan

Data Produksi dan Losses Evaporator Periode Mei 2017

Tanggal	Produksi (KI)	Actual Production Time (mnt)	Breakdown (mnt)	Setup and Adjustment (mnt)	Rework (KI)	Scrap (KI)
1-May	135	1305	45	60	0	0
2-May	114	1215	45	30	0	5
3-May	128	1290	60	45	0	0
4-May	129	1290	60	60	0	8
5-May	137	1335	30	45	4	0
6-May	140	1350	30	30	0	0
7-May	130	1290	45	60	0	0
8-May	128	1275	90	45	8	6
9-May	132	1305	60	30	0	0
10-May	127	1275	75	60	0	0
11-May	126	1260	90	45	0	0
12-May	128	1290	45	45	0	4
13-May	135	1305	45	60	0	0
14-May	125	1275	90	30	0	0
15-May	134	1305	45	45	0	6
16-May	137	1335	75	0	0	0
17-May	130	1275	60	60	6	0
18-May	131	1290	75	45	0	0
19-May	123	1275	90	45	0	5
20-May	130	1290	45	60	0	0
21-May	132	1320	60	0	0	0
22-May	134	1335	30	45	0	4
23-May	128	1290	90	0	0	0
24-May	124	1260	90	60	0	0
25-May	132	1320	45	30	0	5
26-May	130	1305	90	0	0	0
27-May	131	1305	75	30	0	0
28-May	128	1275	60	45	0	0
29-May	131	1320	60	30	0	0
30-May	132	1320	30	60	9	0
31-May	135	1350	30	30	0	0
Total	4036	40230 (670,5 jam)	1860 (31 jam)	1230 (20,5 jam)	27	43

Sumber: Dokumentasi perusahaan

Data Produksi dan Losses Evaporator Periode Juni 2017

Tanggal	Produksi (KI)	Actual Production Time (mnt)	Breakdown (mnt)	Setup and Adjustment (mnt)	Rework (KI)	Scrap (KI)
1-Jun	135	1320	30	60	0	0
2-Jun	120	1200	45	30	0	0
3-Jun	132	1305	60	30	0	0
4-Jun	130	1305	60	45	0	0
5-Jun	129	1290	75	45	0	0
6-Jun	128	1290	75	45	0	0
7-Jun	135	1320	45	30	0	0
8-Jun	128	1245	90	60	0	0
9-Jun	136	1320	30	60	0	0
10-Jun	138	1335	45	30	0	0
11-Jun	132	1275	75	60	0	0
12-Jun	137	1320	60	30	0	0
13-Jun	132	1275	75	60	0	0
14-Jun	135	1305	60	45	0	0
15-Jun	135	1320	30	60	0	0
16-Jun	136	1320	90	0	0	0
17-Jun	137	1320	45	30	0	0
18-Jun	131	1290	60	60	0	0
19-Jun	130	1290	75	45	0	0
20-Jun	134	1305	45	60	0	0
21-Jun	132	1290	90	30	0	0
22-Jun	135	1305	60	30	0	0
23-Jun	134	1320	45	45	0	0
24-Jun	134	1305	60	30	0	0
25-Jun	131	1290	60	60	0	0
26-Jun	129	1275	75	45	0	0
27-Jun	130	1275	75	60	0	0
28-Jun	127	1260	90	60	0	0
29-Jun	135	1305	60	45	0	0
30-Jun	135	1305	45	60	0	0
Total	3972	38880 (648 jam)	1830 (30,5 jam)	1350 (22,5 jam)	0	0

Sumber: Dokumentasi perusahaan